

CE (Pending), **UL**

EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany

- Universal dual/quad EtherCAT[®] Drive Modules
 12Vdc to 48Vdc, up to 2.5A continuous and 5A peak current
- Digital control for easy setup and diagnostics
- Supports any of the following motor types by software settings only: 2, 3 phase permanent magnet (AC servo / DC brushless) with sinusoidal commutation, DC Brush, voice coils, closed and open loop step motors
- Feedback
 4 digital incremental encoders
 2 absolute encoders (optional)
- Digital I/O
 Inputs: 4 Registration Mark
 Outputs: 1 PEG, 2 motor brake (24V, 0.5A)
- Small enclosure: 121x100x48 mm³
- SPI interface for special feedback devices
- Sub-D connectors

The UDM_{SD} is a series of compact EtherCAT modules with dual/quad-axis universal drives for servo, step, and voice coil motors with a continuous power range of 10W to 100W (200W peak). The type of motor is selected by the user and can be set differently for each drive.

The UDM_{SD} addresses the needs of demanding multi-axis motion applications with limited space, such as moving inspection heads, small manipulators, and table-top motion stages. The small size, low weight, and minimal cable interface makes the UDM_{SD} ideal for mounting remotely on moving axes. It is available with currents of 1.25/2.5A and 2.5/5A (cont./peak).

The UDMsD supports four digital incremental and two absolute encoders.

It includes a Serial Peripheral Interface (SPI) to support other feedback devices, such as autofocus signals.

The unit is powered by a 12 to 48Vdc drive supply voltage and by a separate 24Vdc \pm 20% control supply that keeps all logic signals alive during emergency conditions.

All connectors of the motors, the encoders and the I/Os are sub-D type connectors.

The UDM_{SD} is panel or din rail mountable.

The unit is supplied with the drive and control connectors.

EtherCAT® Dual/Quad Axis Drive Module









Specifications

	UDM _{so} A	UDM _{sD} B		
Number of axes	2,4	2,4		
Motor voltage input range [Vdc]	12-48			
Control voltage input [Vdc]	24 ±20%			
Phase current (Cont./ Peak) Sine amplitude [A]	1.25/2.5	2.5/5		
Phase current (Cont./ Peak) RMS [A]	0.9/1.8	1.8/3.6		
Peak current time [sec]	1			
Max. output voltage to motor [Vdc]	(Drive supply) x 93%			
Max. RMS input current at 48Vdc [W]	4.3	8.6		
Min. load Inductance, at maximum motor voltage [mH]	0.050			
Max. Heat dissipation per axis [W]	0.7	2		
Weight [gram]	304			
Dimensions [mm³]	121x100x48			
Standards	CE (pending), UL			

Servo

A standard comprehensive set of powerful algorithms to enhance accuracy, move & settle time, smooth velocity, stability and robustness

- Advanced PIV cascaded structure
- Loop shaping filters
- Gain Scheduling
- Gantry MIMO control (2.5/5model only)
- Dual feedback / loop control
- Disturbance rejection control

Optional Servoboost™ algorithm that provides better, more consistent servo performance, insensitive to noise and large changes in the system

Drives

Type: digital current control with field oriented control and space vector modulation

Current ripple frequency: 40 kHz

Current loop sampling rate: 20 kHz

Programmable Current loop bandwidth: up to 5 kHz

Commutation type: sinusoidal. Initiation with and without hall sensors Switching method: advanced unipolar PWM

Protection: over voltage, motor phase-to-phase short circuit, motor phase to ground short circuit, over-current, over-temperature

Supplies

The module is fed by two power sources. A motor supply and control supply. During emergency conditions there is no need to remove the control supply

Drive Supply

Range: 12Vdc to 48Vdc

Current rating should be calculated based on actual load

Control Supply

Range: 24Vdc ±20% Maximum input power: 15W Input current: < 1A

Motor Types

Two- and three-phase permanent magnet synchronous (DC brushless/AC servo), DC brush, Voice coil, Two- and three-phase stepper (micro-stepping open or closed loop).

Ordering Options

Field	Example user selection	Values		
1	4	2,4		
2	А	A-1.25A, B-2.5A		
3	4	2, 4 (4-axis unit & 2-axis 5A unit requires 4)		
4	N	N- None, E- EnDat 2.1(Digital)/2.2, S- Smart Abs, P- Panasonic, B- Biss-A/B/C, I- SSI		
5	0	0,1,2		
6	R	N- Outputs & limits: 24V/SOURCE (PNP), Inputs: 24V/SINK (NPN). Outputs: 24V/SINK (NPN). Outputs: 24V/SOURCE (PNP). R- Limits: 5V/SOURCE (PNP). Inputs: 5V/SOURCE (PNP). Outputs: 24V/SOURCE (PNP). T- Inputs & limits: 5V/SINK (NPN). Outputs: 5V/SOURCE (PNP) A- Hall, no limits Inputs: 24V/SINK (NPN). Outputs: 24V/SOURCE (PNP). B- Hall, no limits Inputs: 24V/SOURCE (PNP). C- Hall, no limits Inputs: 5V/SINK (NPN). Outputs: 24V/SOURCE (PNP). C- Hall, no limits Inputs: 5V/SINK (NPN). Outputs: 24V/SOURCE (PNP).		
2				
	1 2 3 4 5	Fieldsubser selection142A344N506R		

Field		1	2	3	4	5	6
PN	UDM _{SD}	4	A	4	N	0	R

Feedback

Types: incremental digital encoders, optional: absolute encoders **Incremental Digital Encoder:** Up to four, one per axis. A&B,I and Clk/Dir,

Type: Differential RS-422

Max. rate: 50 million encoder counts/sec

Protection: Encoder error, not connected

Absolute encoders (optional): Up to two. EnDat 2.1(Digital)/2.2, Panasonic, SmartABS, and BiSS-C, SSI

 ${\rm 5V}$ feedback supply: Feedback devices are fed by a ${\rm 5V\pm5\%}$ supply. Total available current to all encoders is 1A

Digital I/O

Safety Inputs: Left and right limit inputs per axis

Type: Single-ended, $24V\pm20\%$,opto isolated, source E-Stop: 24V, Max., opto isolated, two terminal, input current 4-14mA Unused safety inputs can be used as general purpose inputs

Registration MARK (High Speed Position Capture): Four. Fast, 24V±5%, opto-isolated, 'sink' type. 4-10mA input current. can be used as general purpose fast inputs

Motor Brake Outputs: Two, opto-isolated, 24V±20%, 0.5A per output. Can be used as general purpose outputs

Position Event Generator (PEG): One, RS422. Can be used as general purpose output. Pulse width 26nSec to 1.75mSec

Maximum rate with RS422 outputs: 10MHz

SPI Interface One. Requires customized software to activate. Consult ACS representative

Environment

Operating range: 0 to + 50°C Storage and transportation range: -25 to +70°C Humidity (operating range): 5% to 90% non-condensing

Communication

Two EtherCAT ports, In and Out

Accessories

UDMsd-ACC1 Mating connectors' set UDMsd-ACC2 Din-rail mounting kit UDMsd-ACC3 Mating connectors with 1.5m cables with flying leads , 4 axes

